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## Technical Datasheet

### S6532

#### 1) Applications:

- ✓ Rigid and Semi-Rigid and Plasticized PVC; Pipes, Profiles, Tubes, Sheets and Film

#### 2) Typical data:

PARAMETER	TEST METHOD	TYPICAL VALUE
K-Value	1628-2	64-66
Viscosity number (ml/g)	1628-2	101-109
Bulk density (g/l)	60	550-610
Grain size (% >63 $\mu\text{m}$ )	4610	95-100
Grain size (% >250 $\mu\text{m}$ )	4610	0-1
Porosity (%wt)	4608	19-25
Volatiles Matter (%wt)	1269	0.3>
Flowability (s/150g)	6186	25 $\geq$
Residual VCM (ppm)	6401	1 $\geq$
Dark Resin (Con./250g)	Vinnolit F5	20 $\geq$
Fish eyes (Counts/25cm <sup>2</sup> )	Vinnolit H1	20 $\geq$

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